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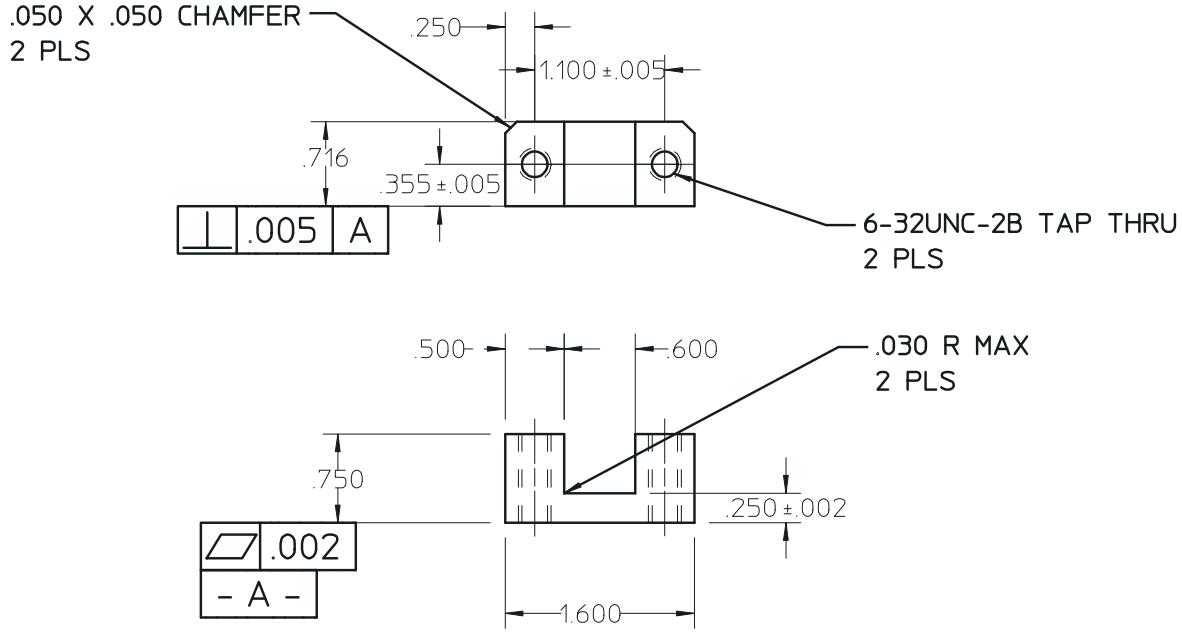
| 27A1132 | REQD | ITEM | PART NUMBER | DESCRIPTION |
|---|---|---|---|---|
| | | | | 304 STAINLESS STEEL |
| | | | | |
| | | | | |




NOTE: ALL DIMENSIONS ARE IN INCHES.

| REV | DWN | CHK | DATE | DESCRIPTION |
|---|---|---|---|---|

UNLESS OTHERWISE SPECIFIED
TOLERANCE .X ±.1 .XX ± .03 .XXX ±.015
SURFACE FINISH 63 √

1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.
2. THREADS CLASS 2.
3. CHAMFER ENDS OF ALL SCREW THRDS 30°.
4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS
5. BREAK EDGES 1/64 MAX. ON MACHINE WORK.
6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.
7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.

SHOP ORDERS

| | | |
|---|---|---|
| ACCT NO | SER NO | |
| DATE ISSD | DATE REQD | NO REQD |
| DELIVER TO | | |
| SURFACE TREATMENT | DEGREASE | |
| IDENTIFIC METHOD | TAG | |
| DWG BY | Y. MINAMIHARA | DATE 10-21-03 |
| CHK BY | | DATE |

**LAWRENCE BERKELEY LABORATORY**
UNIVERSITY OF CALIFORNIA-BERKELEY

KAMLAND
4-PI CALIBRATION SYSTEM
PIN BLOCK - PIN RETAINER

| PAT CLEAR | DWG TYPE | SHOWN ON | SCALE: 2X |
|---|---|---|---|
| | DETAIL | | DO NOT SCALE PRINTS |
| MICROFILMED | DESIGN ACCT NO | CATEGORY CODE KA0001 | DWG NO 27A1132 REV |