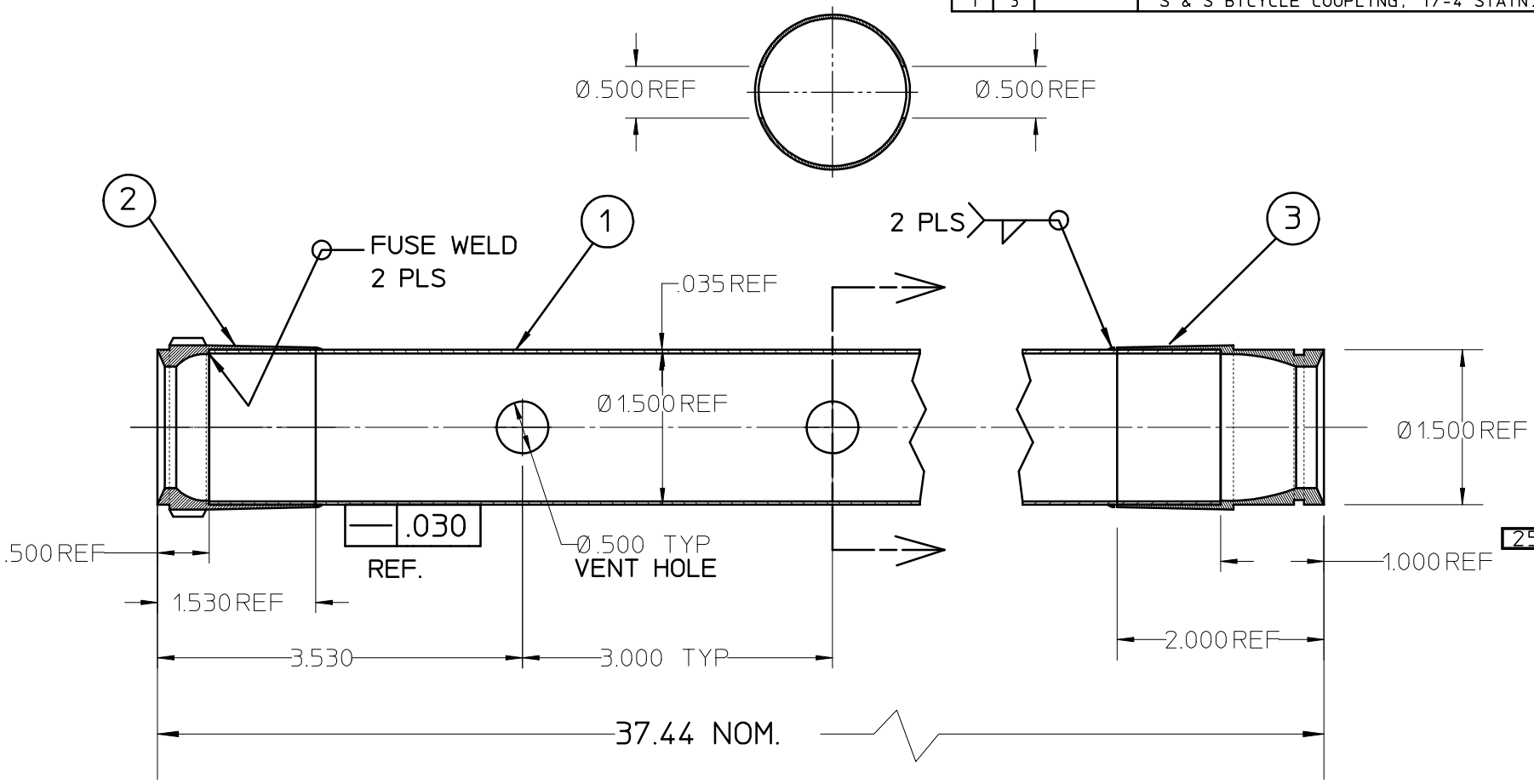
REQ	ITEM	PART NUMBER	DESCRIPTION
1	1		TUBE, 1.5"M OD x .035 WALL, 304 STAIN. STEEL
1	2		S & S BICYCLE COUPLING, 17-4 STAIN. STEEL
1	3		S & S BICYCLE COUPLING, 17-4 STAIN. STEEL



NOTE: ALL DIMENSIONS ARE IN INCHES.

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES: .X ± .- FRAC ±1/64; .XX ± .- ANGLES ±.01°; .XXX ± .- FINISH 125

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°.
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS

ACCT. NO.	SERIAL NO.	
DATE ISSD	DATE REQD.	NO. REQD.
DELIVER TO		
SURFACE TREATMENT	DEGREASE	
IDENT. METH.	TAG	
DWG BY	Y. MINAMIHARA	DATE 6-4-03
CHK. BY		DATE

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY

KamLAND

CALIBRATION AND MONITORING

TUBE AND COUPLING WELDMENT

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
	ASSEMBLY		FULL	
MICROFILMED	DESIGN ACCT. NO	CATEGORY CODE	DWG. NO.	SIZE / REV.
	PKE154		25XXXX3	-