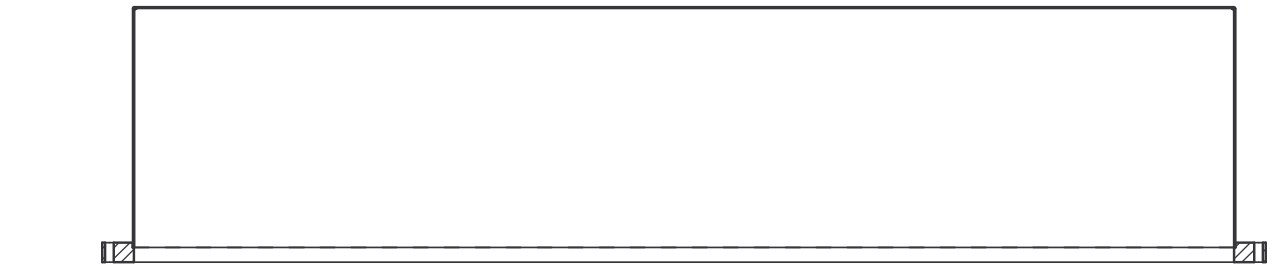

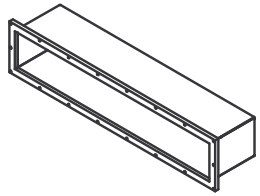

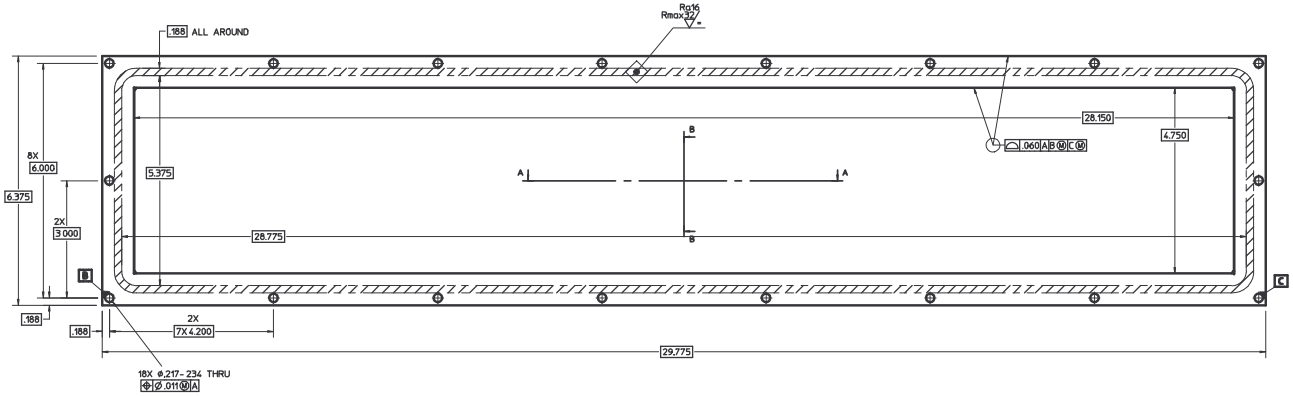

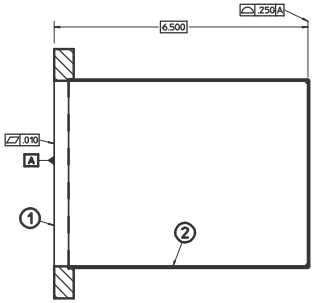

SECTION B-B

NOTES,

1. TIG WELD ALL OUTSIDE SEAMS AND INTERFACES TO ACHIEVE AN AIR-TIGHT ENCLOSURE. WELD PREP DETAIL OKAY ON ITEM_1.

2 DEGREASE

3 PROTECT THE O-RING SEALING SURFACE FROM ANY DAMAGE

REQD	ITEM	PART NO.	DESCRIPTION
-	2	-	STAINLESS STEEL SHEET, .03" THK., TYPE 304
-	1	-	STAINLESS STEEL PLATE, .50-1.0 THK., TYPE 304

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A	ADF	ADF	8-94	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
DIM: X± - .XX± -.** .XXX± -.***
FRACTIONS ± -/--
ANGLES: ± -.--°/MIN
FINISH: RMS 125 ✓
TOP OF RODS TRIMMED
SCALE 1:-1
THIRD ANGLE PROJECTION

PROJECT NAME: GENERAL
PROJECT NUMBER: NONE
KA000 1

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

KAHLAND
4-PT CALIBRATION SYSTEM
MOTOR VAPOR ENCLOSURE

SHEET 1 OF 1 SIZE F DWG NO: 25Q330 REV A