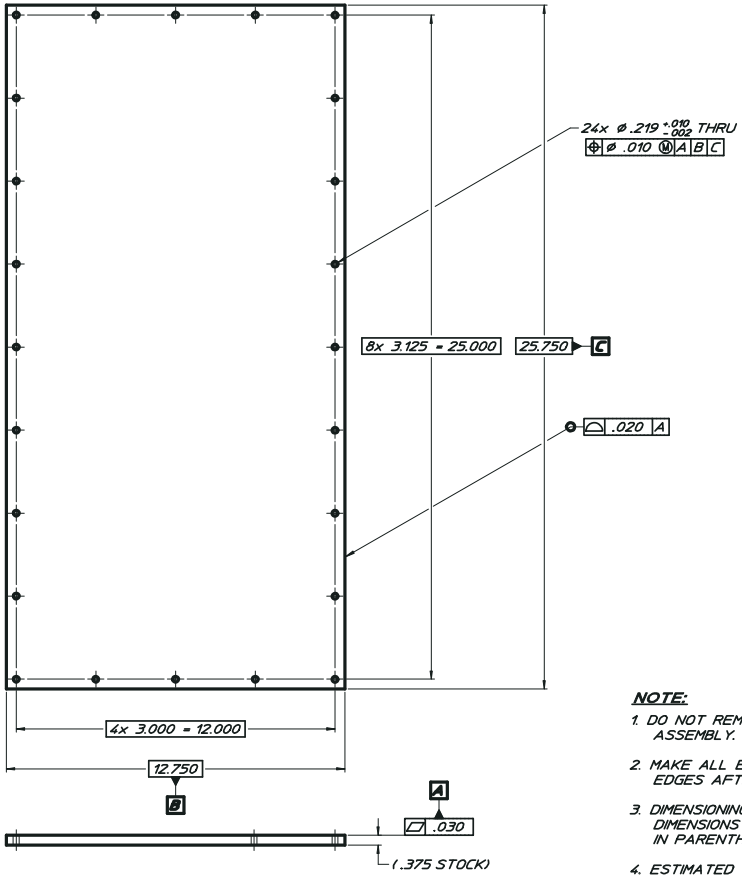
REQ	ITEM	PART NUMBER	DESCRIPTION
			SHEET, 3/8 THK, LUCITE L ACRYLIC, MAT'L CERTS REQ'D



27A1074

NOTE:

1. DO NOT REMOVE PROTECTIVE COVERING ON THE LUCITE UNTIL FINAL ASSEMBLY.
2. MAKE ALL EDGES CLEAR BY APPLYING APPROPRIATE SOLVENT TO EDGES AFTER MACHINING.
3. DIMENSIONING & TOLERANCING IS PER ASME Y14.5M-1994. ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARENTHESIS.
4. ESTIMATED WT. = 4 LBS.

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .X ± --- FRAC. ± 1/64; .XX ± .03 ANGLES ± 2°; .XXX ± .015 FINISH 63
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30° CUT 1.5 PITCH TWO RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS
BREAK EDGES .X16 RAD. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS
ACCT. NO. / MATERIAL NO.
DATE TECH. / DATE SUPER. / NO. REQD.
DELIVER TO
SURFACE TREATMENT SEE NOTES 1 & 2
TUBE MECH.
DWG. S.R. ABBOTT DATE 12-20-03
APP. MT K. HEEGER DATE 12-20-03

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY

KAMLAND
4-PI CALIBRATION SYSTEM
GLOVEBOX EXTENSION COVER PLATE No. 2

PATENT CLEAR | DWG. TYPE DETAIL | SHOWN ON | SCALE 1:2 | DO NOT SCALE DRAWING
WITCHCRAFTLAB | CUSTOM ALLY NO | CATEGORY CODE KA0001 | DWG. NO. 27A1074 | SIZE | REV.