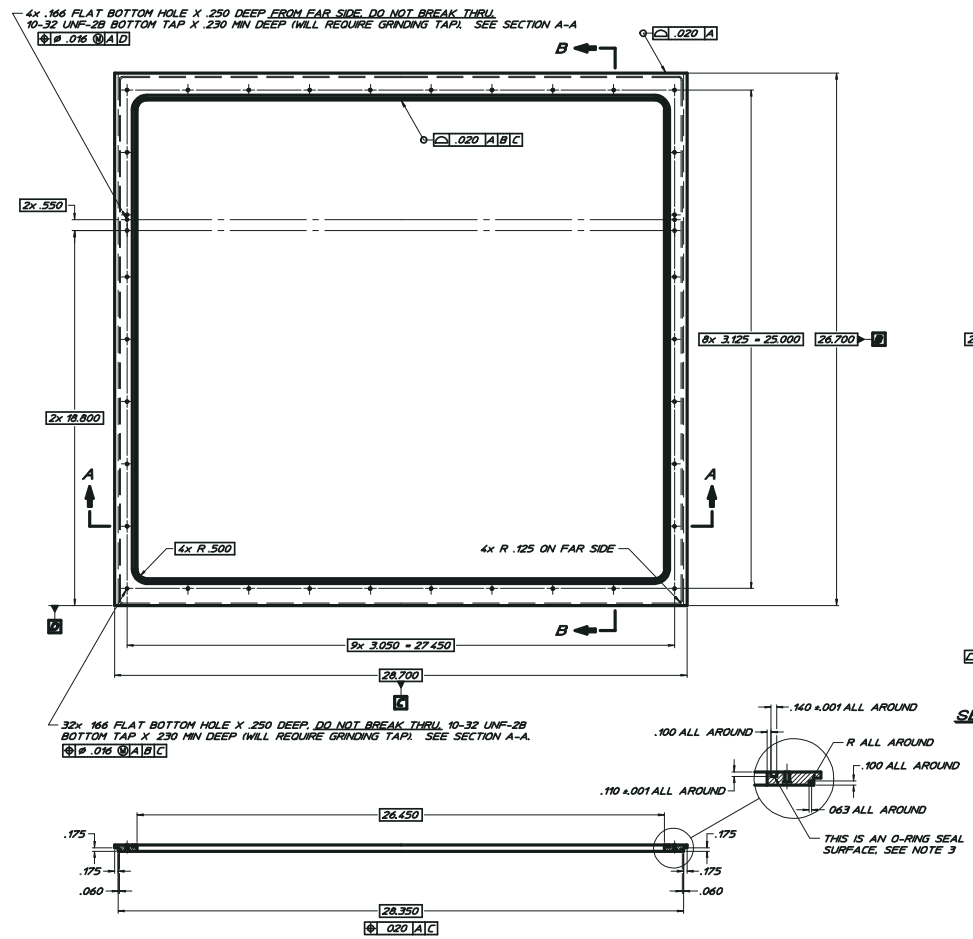
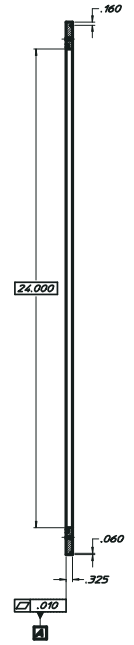


SECTION A-A



SECTION B-B

NOTES:

1. THIS PART IS TO BE MACHINED FROM A SINGLE PLATE. THERE ARE TO BE NO WELD JOINTS. ALL SURFACES ARE TO BE MACHINED OR GROUND. STOCK OR SAW-CUT SURFACES ARE NOT ACCEPTABLE. 27A1026
2. UNLESS OTHERWISE SPECIFIED, ALL INSIDE CORNER RADII ARE .010 MAX & CHAMFER ALL EDGES .020 X 45°.
3. THERE ARE TO BE NO TRANSVERSE SCRATCHES OR TOOL MARKS ON THE BOTTOM SURFACE OF THE O-RING GROOVE
4. DIMENSIONING & TOLERANCING IS PER ASME Y14.5M-1994. ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARENTHESIS.
5. ESTIMATED WT = 12 LBS.

REQ'D	ITEM	PART NO	DESCRIPTION
			PLATE, 304 S.S.

UNLESS OTHERWISE SPECIFIED	SHOP MARKS
ACT.	
DATE	
DRAWN	
CHECKED	
APPROVED	
MATERIAL	
FINISH	
DEBURR AND BREAK SHARP EDGES	
REMOVE BURRS AT ALL SURFACE INTERSECTIONS. DO NOT CLEANSHOT THE BLIND OR THRU HOLES THAT ARE MACHINE CUT THREADED	
DIMENSIONS AND TOLERANCES	
CONFORM TO ASME Y14.5M-1994	
DRAWN	J. A. ABBOTT
CHECKED	F. E. NEEDER

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
KAMLAND
4-PI CALIBRATION SYSTEM
GLOVEBOX EXTENSION SIDE PLATE No. 1

SCALE	TYPE	SIZE	REV
1:2 & 1:1	DETAIL	D	

DRAWING NUMBER	SHEET
KA0007	27A1026

REV	DESCRIPTION	CHANGES	DATE