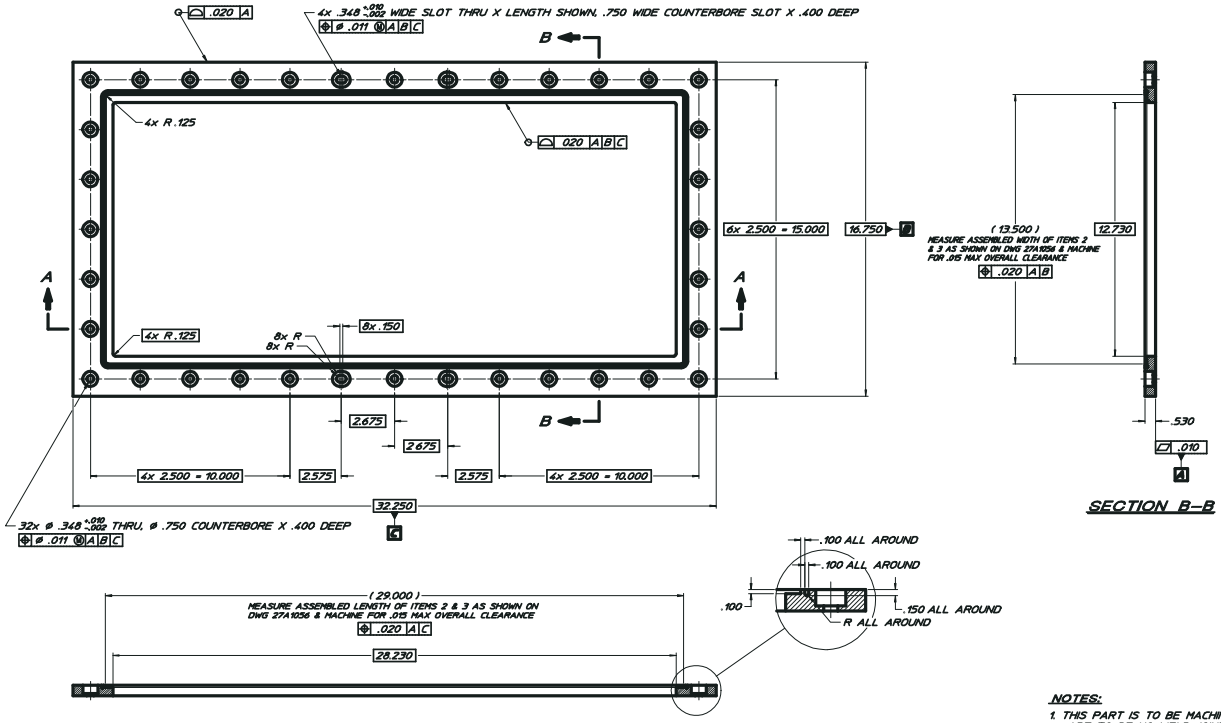

NOTES:

27A1016A

1. THIS PART IS TO BE MACHINED FROM A SINGLE PLATE. THERE ARE TO BE NO WELD JOINTS. ALL SURFACES ARE TO BE MACHINED OR GROUND. STOCK OR SAW-CUT SURFACES ARE NOT ACCEPTABLE.
2. UNLESS OTHERWISE SPECIFIED, ALL INSIDE CORNER RADII ARE .010 MAX & CHAMFER ALL EDGES .020 X 45°.
3. DIMENSIONING & TOLERANCING IS PER ASME Y14.5M-1994. ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARENTHESIS.
4. ESTIMATED WT = 22 LBS.

		PLATE 304 S.S.	
		SECTION PART NO	DESCRIPTION
		SHOP DRAWING	LAWRENCE BERKELEY LABORATORY
			UNIVERSITY OF CALIFORNIA-BERKELEY
			KAMLAND
			L-PI CALIBRATION SYSTEM
			GLOVEPORT EXTENSION BASE PLATE
A	SPAC 001	7-24 DELETED WELD PREP GROOVE ON SECTION B-B	
REVISION	CHECKED	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED
X ± ---- FRAC ± 1/64
XX ± .03 ANGLES ± 2°
XXX ± .015 FRACTIONS ± 1/32
TOLERANCE AND FINISH
DIMENSIONS NOTED AT ALL BOLTED HOLES TAP THE FIXED THRU OR BLIND BOTH HOLES THRU NON MACHINE CUT THREADS
BREAK EDGES .010 MAX, ON MACHINED EDGES
BREAK EDGES .010 MAX, ON ALL EDGES
COMPONENTS, ITEMS 1 & 2 & 3 & 4

DRAWN: L. DEGRAUSE
CHECK: TAE
APPROVED: S.B. ABBOTT
APPROVED: E. HEEGER

DATE: 06-4-2
DATE: 06-4-2

WEIGHT LIBRARY | WEIGHT TOTAL | DETAIL | WEIGHT FILE

DRAWING NO: 27A1016 | SHEET 1 OF 1 | REV A

ITEMS 1 & 1A

KA00021